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# Frequency and Phase Calculation Method of Rotating Machinery Vibration Signal Based on Adaptive Notch Filter

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In the field of rotating machinery, rotor vibration is an important issue. The most common vibration signal is sinusoidal. Only by accurately identifying the frequency and phase can the vibration be effectively suppressed. For the problem of solving the frequency and phase of rotating machinery vibration signals, a solver is constructed based on an adaptive notch filter (ANF), realizing the solution of frequency and phase of vibration signals. Firstly, the basic principle of ANF is introduced, and the frequency and phase solvers are constructed. Secondly, the influence of ANF parameters on the solution is analyzed. Finally, simulated and experimental signals are used to verify the method. The results show that the method can accurately solve the frequency and phase of sinusoidal signals and achieve zero error for simulated signals. For experimental signals, there is a small deviation from the theoretical value, which may be caused by factors such as sensor installation angle and mechanical assembly.

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## 1. INTRODUCTION

In the field of rotating machinery such as motor, generator and blower, rotor vibration signal and rotor centrifugal force signal are usually used as the analytical factors to evaluate system performance. Among these signals, sinusoidal signals are the most common. As the important criteria of sinusoidal signal, frequency and phase play an important role in the suppression of vibration and the improvement of the dynamic performance of the rotor system. Therefore, it is particularly important to be able to accurately identify the frequency and phase of a sinusoidal signal.

To solve the problem of frequency and phase of sinusoidal signal, many researchers have done a lot of research in related fields and proposed many solutions. Alegria et al. analyzed the mechanism of phase noise on the initial phase estimation of sinusoidal signal of known frequencies.<sup>1</sup> And they discussed how phase noise causes deviation in the initial phase estimation through theoretical derivation and mathematical analysis. Yang et al. proposed an improved multi-order Kalman filter.<sup>2</sup> Since the cosine and sinusoidal components are separated, the filter performance is improved, which makes the recognition and tracking of complex signals possible. However, this method relies on accurate model parameters. If the model parameters are set improperly, the filtering effect may be affected. Miao et al. proposed a new adaptive filter structure.<sup>3</sup> Based on the adaptive algorithm, the filter can adjust the parameters in real time to adapt to the changing characteristics of the signal. However, this method is sensitive to initial conditions. The performance of the filter may be affected by the initial conditions, and resulting in unstable performance in some cases. Duan et al. focused on improving the analysis of rotating machinery signals through time-varying filtering techniques for effective fault diagnosis under complex and dynamic operating conditions.<sup>4</sup> But this approach requires high computing resources, especially in the case of real-time monitoring, which can lead

to system delays. Saber et al. proposed a frequency estimation method based on deep learning, which can accurately estimate the frequency of unknown input signals.<sup>5</sup> However, the performance of this method is highly dependent on the quality and quantity of the training data. Singh et al. developed a frequency and phase estimation method based on nonlinear least squares.<sup>6</sup> The validity of the proposed method is verified by using different test data sets. However, this method may not perform as well as other algorithms with better robustness in the face of high-noise environments. Guan et al. proposed a surge frequency detection method for magnetic suspension fluid machinery based on second order generalized integrator-frequency locked loop with prefilter.<sup>7,8</sup> But the above surge detection method does not involve solving the phase of the signal. Magron et al. proposed an online spectrum inversion algorithm.<sup>9</sup> By using deep learning methods for low phase lag reconstruction, it is particularly suitable for real-time audio signal processing. This approach performs well in terms of signal quality and computational efficiency. Mayer et al. proposed a single channel speech separation method based on time frequency mask, which improved the accuracy of speech separation by estimating alternating current phase information.<sup>10</sup> In summary, researchers have proposed more frequency and phase solutions. However, most methods have problems such as large computation, complex algorithms, high data quality dependence and poor real-time computation.

The method based on adaptive notch filter has the characteristics of simple implementation,<sup>11,12</sup> high precision and fast response, so it is widely used in sinusoidal signal recognition. Therefore, this paper uses ANF to solve the frequency and phase of rotating machinery vibration signal, which provides a new idea for the analysis and suppression of rotating machinery vibration signal.

The rest of this paper is arranged as follows. The second part introduces the basic principle of ANF and constructs a frequency-phase solver based on ANF. The third part analyzes



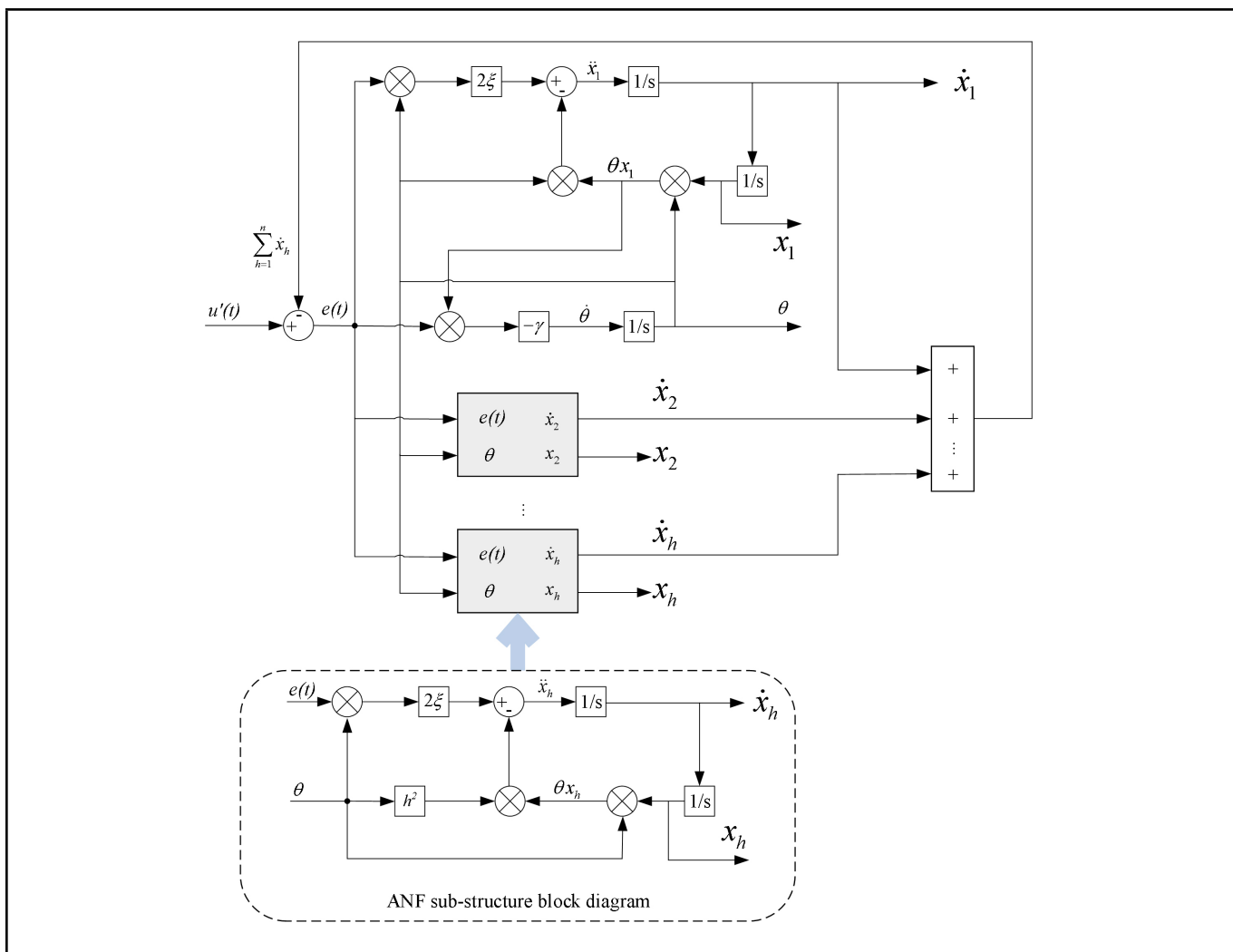


Figure 2. Principal block diagram of multi-harmonic signal tracking.

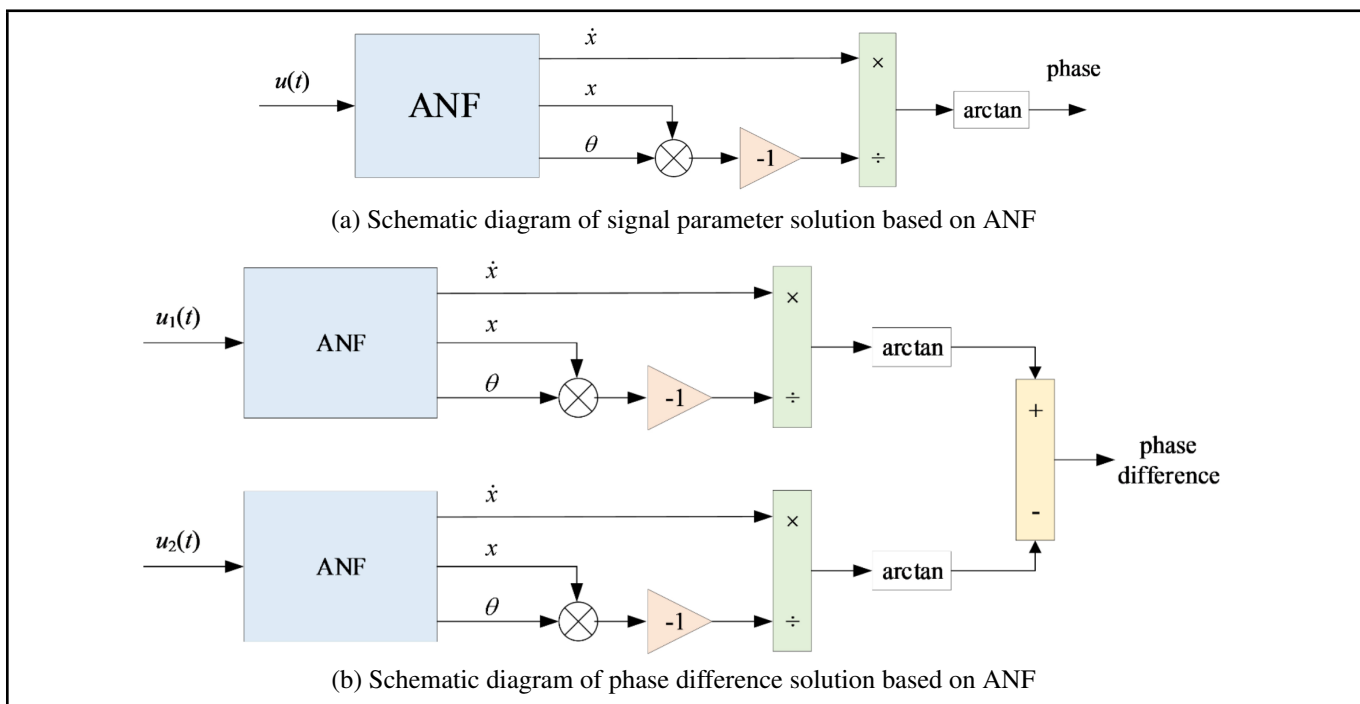


Figure 3. Principle of solving system parameters and phase difference based on ANF.

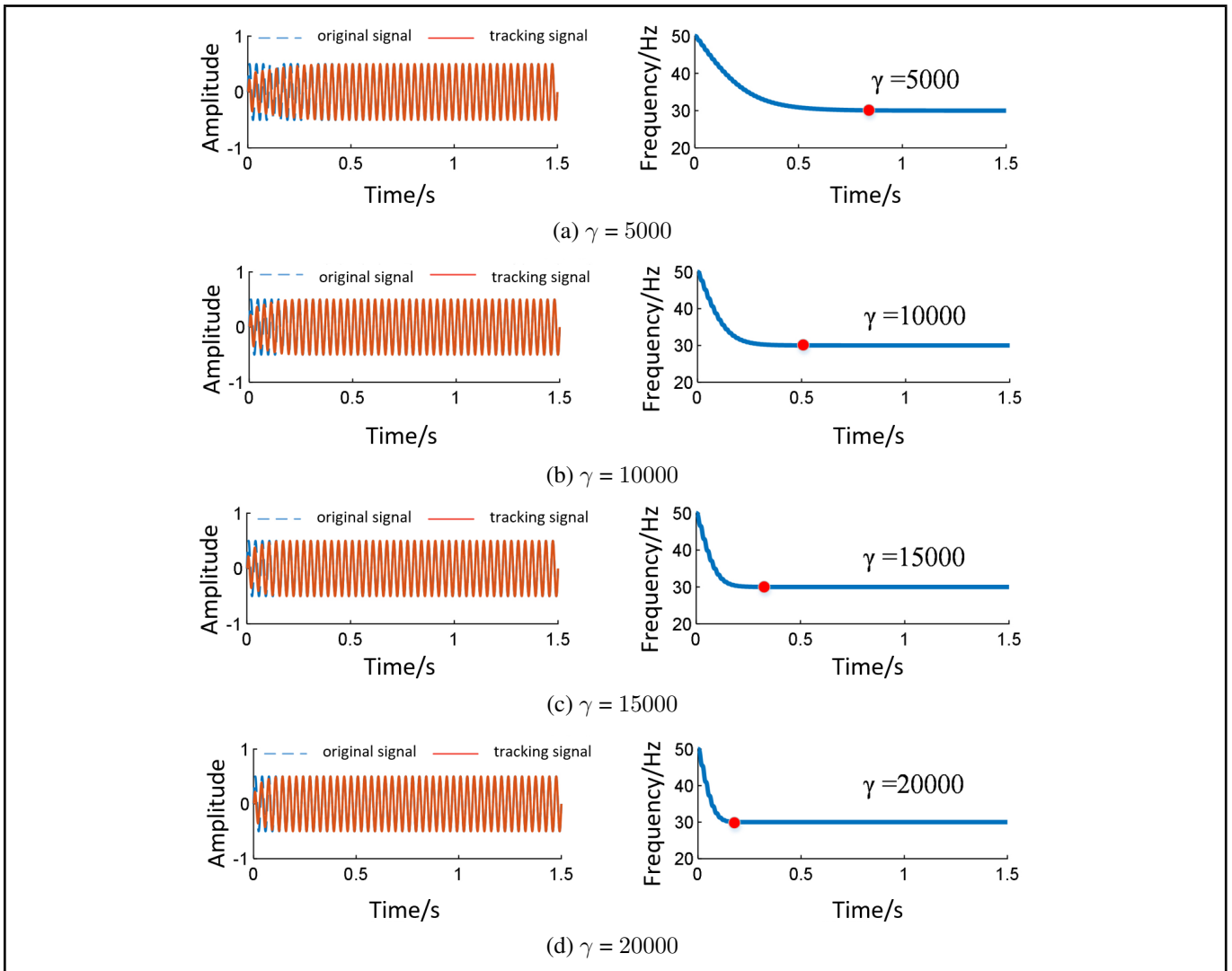


Figure 4. Comparison of signal tracking and frequency recognition results under different  $\gamma$ .

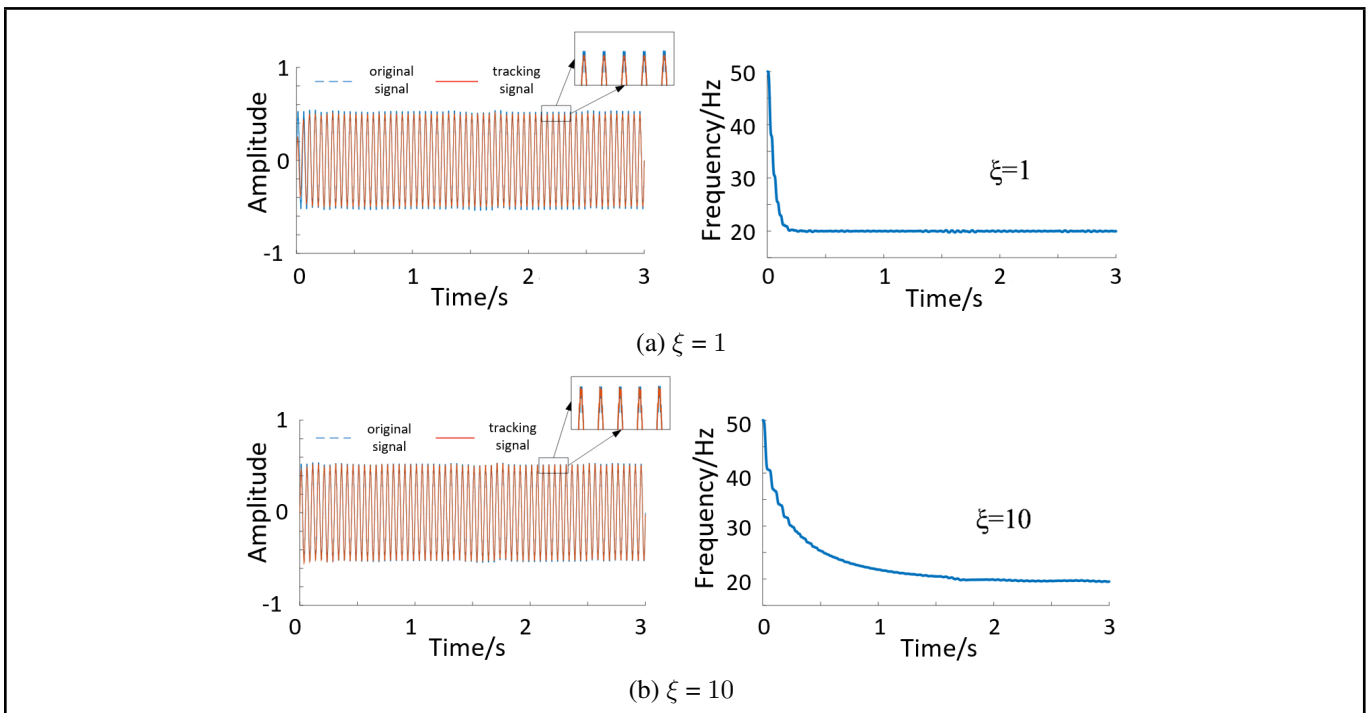


Figure 5. Comparison of signal tracking and frequency recognition results under different  $\xi$ .

ANF is the convergence speed gain coefficient, which affects the recognition speed of ANF system. Therefore, a mathematical model was built, and the influence of parameter  $\gamma$  on the system was analyzed.

Suppose the signal  $u(t)$  to be measured is  $0.5 \times \sin(30 \times 2\pi t)$ . In the system, the initial value of  $\omega$  is 50 Hz.  $\gamma$  takes 5000, 10000, 15000 and 20000 respectively. The simulation results are shown in Fig. 4. The original signal and the tracking signal under different parameters are compared respectively. After the identification frequency stabilizes at 30 Hz, the tracking signal basically coincides with the original signal without phase lead or phase lag.

From Fig. 4, it can be concluded that when the value of  $\gamma$  gradually increases, the convergence speed of the system gradually increases, and the corresponding recognition speed also gradually increases. When the parameter  $\gamma$  is set to 20000, the accurate acquisition of signal information is achieved in about 0.2 s. Therefore, for detection systems with different requirements, choose the appropriate parameters to achieve accurate identification.

### 3.2. Influence of Parameter $\xi$ on Signal Tracking

In addition to tracking speed, tracking accuracy is also one of the important factors for performance of ANF. In a signal system with multiple harmonics and noise characteristics, only by accurately tracking the signal can its frequency be accurately solved. The parameter  $\xi$  determines the notch width in the ANF, thus affecting the accuracy of the system in tracking signals. The following is an analysis of different parameters  $\xi$ .

Take the original signal  $u(t)$  as  $0.5 \times \sin(30 \times 2\pi t)$ . To compare the precision of signal tracking under different parameters, high-frequency harmonics and white noise were added to the input signal. In the system, the initial value of  $\omega$  is 50 Hz.  $\gamma$  was taken as 20000, and  $\xi$  takes 1 and 10 respectively. The simulation results are shown in Fig. 5, which compares the tracking effect of the system on the original signal under different parameters. As can be seen from Fig. 5, the tracking effect of the system on the original signal can be improved when the value of  $\xi$  is increased, but the tracking speed of the signal will be lost. Therefore, for the signal system with high tracking precision requirements, the parameter  $\xi$  can be appropriately increased. The tracking signal after the steady state can be taken to solve the parameters such as phase and frequency. For signal systems with high real-time requirements, the parameters  $\xi$  are appropriately reduced.

Combining Section 3.1 and this section, the parameters  $\gamma$  and  $\xi$  have a significant impact on the tracking signal. To this end, the signal tracking simulation is conducted under different parameters  $\gamma$  and  $\xi$ . Obtain the identification time at which the steady-state error is reduced to 0.5 Hz. The simulation results are shown in Fig. 6. As can be seen from the figure, the rate of identification increases with the increase of  $\gamma$  and decreases with the increase of  $\xi$ . Therefore, for different system signals, the tracking requirements can be met by adjusting the parameters.

## 4. SIMULATION ANALYSIS

A mathematical model was developed to evaluate the effectiveness of the ANF algorithm for solving the phase and

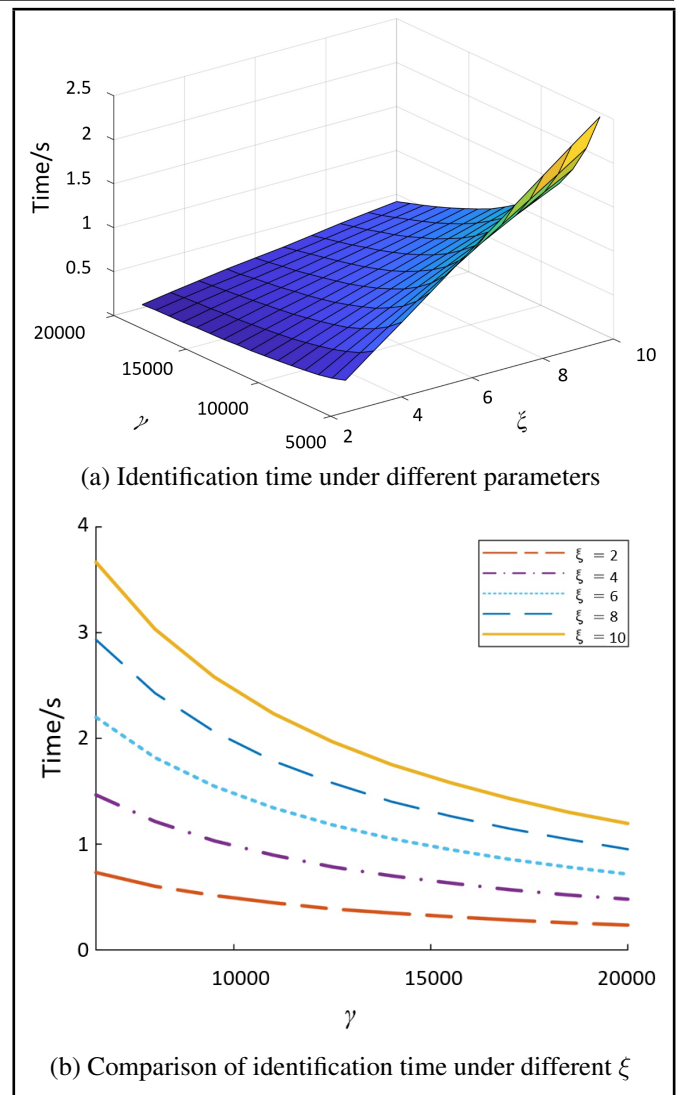


Figure 6. Parameters influence of ANF.

frequency of sinusoidal signals in rotating machinery. Subsequently, simulations are performed on the signal frequency and phase. To simulate the sinusoidal signals of rotating machinery, the simulation model of the magnetic bearing rotor was built, and the frequency and phase of the two quadrature signals were solved.

### 4.1. Frequency and Phase Solution of a Single Sinusoidal Signal

Equation (8) describes a sinusoidal signal:

$$u(t) = 0.5 \times \sin(50 \times 2\pi t + \pi/3). \tag{8}$$

In the Eq. (8), the frequency of the signal  $u(t)$  was 50 Hz and the phase was  $60^\circ$ . Using the structure shown in Fig. 3 (a) to solve the signal frequency and phase, the results are shown in Fig. 7. The input signal can be accurately tracked without phase lag.

Figure 7(a) shows the original signal, the tracking signal and the quadrature signal obtained by the solution. Figure 7(b) solves the sinusoidal signal phase, with a phase range of  $-180^\circ$  to  $180^\circ$ .

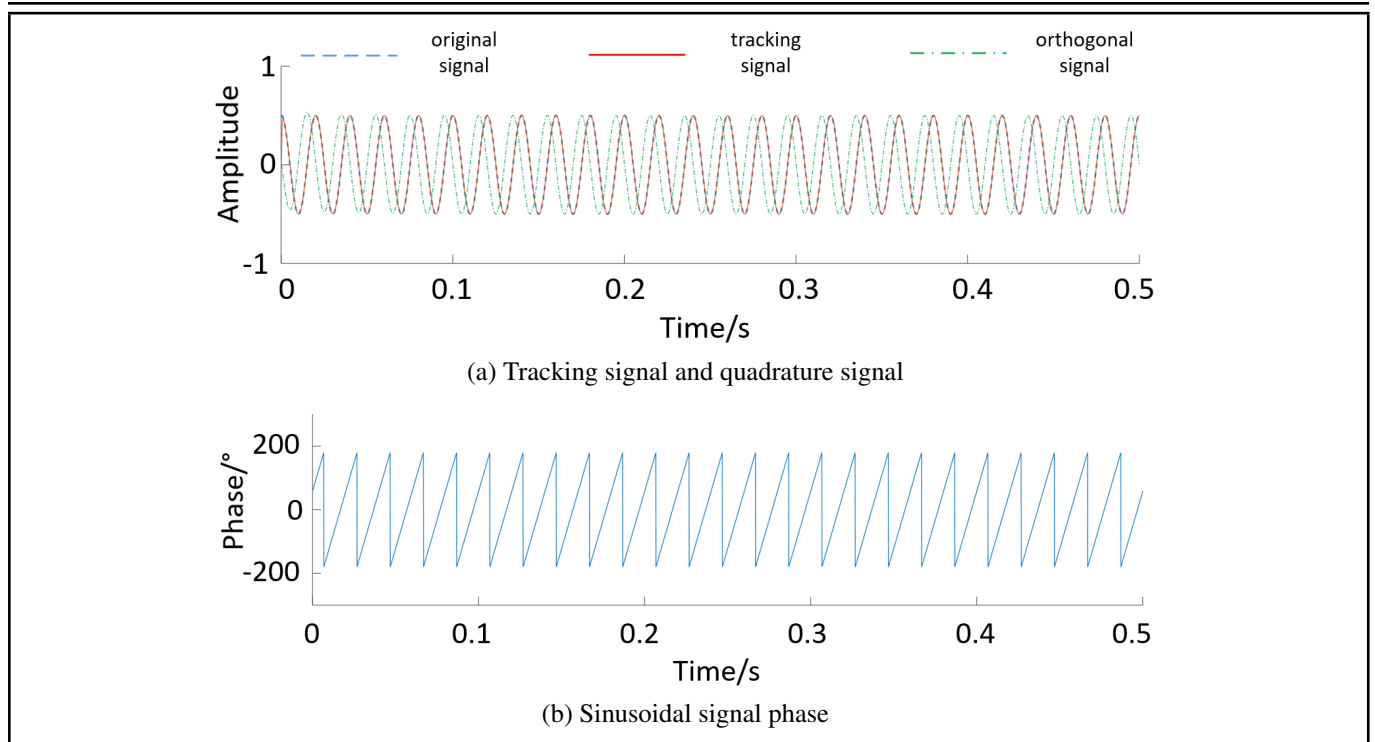


Figure 7. Phase solution of single sinusoidal signal.

### 4.2. Frequency and Phase Difference Solution of Two Sinusoidal Signals

Equations (9) and (10) describe two sinusoidal signals with same frequency and amplitude and different phase:

$$u_1(t) = A_1 \times \sin(\omega \times 2\pi t + \varphi_1); \tag{9}$$

$$u_2(t) = A_2 \times \sin(\omega \times 2\pi t + \varphi_2); \tag{10}$$

where  $\omega$  was the frequency,  $A_1$  and  $A_2$  were the amplitudes of signals  $u_1(t)$  and  $u_2(t)$ ,  $\varphi_1$  and  $\varphi_2$  were the initial phases, respectively. Here,  $A_1$  and  $A_2$  were both 0.5,  $\varphi_1$  and  $\varphi_2$  were  $60^\circ$  and  $0^\circ$ , respectively.

According to the definition of phase difference, the phase difference between signals  $u_1(t)$  and  $u_2(t)$  is as follows.

$$\varphi_0 = \varphi_2 - \varphi_1. \tag{11}$$

Using the structure shown in Fig. 3(b), the phase of signals  $u_1(t)$  and  $u_2(t)$  were respectively solved, and the phase difference between the two signals was obtained. The results are shown in Fig. 8. Figure 8(a) is a time domain diagram of signal 1 and signal 2, and Fig. 8(b) is a phase spectrum obtained by solving signal 1 and signal 2.

To further verify the feasibility of the method in this paper, two signals with different frequencies, amplitudes and phase differences are solved in this paper. Detailed information of each signal is shown in Table 1. The comparison results after reaching the steady state are shown in Fig. 9. As can be seen from Table 1, for simulation signals of different frequencies and amplitudes, the solution results can reach zero error.

### 4.3. Simulation of Magnetic Bearing Rotor Displacement Signal

To verify the feasibility of this method for solving the frequency and phase of the rotating machinery displacement sig-

Table 1. Comparison of signal information and solution results.

Group	1	2	3	4
Frequency	10 Hz	15 Hz	20 Hz	25 Hz
Amplitude	0.9	0.7	0.5	0.3
Phase difference	$30^\circ$	$60^\circ$	$90^\circ$	$120^\circ$
Error	0	0	0	0

nal, a dynamic model of the four degrees of freedom magnetic bearing rotor system<sup>17</sup> was built. The rotor rotation and displacement signals were collected and simulated. The frequency and phase of the displacement signal were solved.

The magnetic bearing rotor system has two radial magnetic bearings and one axial magnetic bearing. This paper mainly studies the radial sinusoidal vibration signal of the rotor. Therefore, the dynamic model of the radial rotor four degree of freedom was established below as Eq. (12). The magnetic bearing rotor was slender, with two ends, designated as *a*-end and *b*-end. Displacement sensors were arranged at orthogonal positions at both ends of the rotor, which can monitor the displacement signal of the rotor in real time. The schematic diagram of the magnetic bearing rotor is shown in Fig. 10.

$$\begin{bmatrix} \frac{ml_b}{l} & \frac{ml_a}{l} & 0 & 0 \\ -\frac{l}{l} & \frac{l}{l} & 0 & 0 \\ 0 & 0 & \frac{ml_b}{l} & \frac{ml_a}{l} \\ 0 & 0 & -\frac{l}{l} & \frac{l}{l} \end{bmatrix} \begin{bmatrix} \ddot{x}_a \\ \ddot{x}_b \\ \ddot{y}_a \\ \ddot{y}_b \end{bmatrix} + \omega \begin{bmatrix} 0 & 0 & 0 & 0 \\ 0 & 0 & -\frac{J_z}{l} & \frac{J_z}{l} \\ 0 & 0 & 0 & 0 \\ -\frac{J_z}{l} & \frac{J_z}{l} & 0 & 0 \end{bmatrix} \begin{bmatrix} \dot{x}_a \\ \dot{x}_b \\ \dot{y}_a \\ \dot{y}_b \end{bmatrix} = \begin{bmatrix} k_x & k_x & 0 & 0 \\ -\frac{k_x}{l_a} & \frac{k_x}{l_b} & 0 & 0 \\ 0 & 0 & k_x & k_x \\ 0 & 0 & -\frac{k_x}{l_a} & \frac{k_x}{l_b} \end{bmatrix} \begin{bmatrix} x_a \\ x_b \\ y_a \\ y_b \end{bmatrix} + \begin{bmatrix} k_i & k_i & 0 & 0 \\ -\frac{k_i}{l_a} & \frac{k_i}{l_b} & 0 & 0 \\ 0 & 0 & k_i & k_i \\ 0 & 0 & -\frac{k_i}{l_a} & \frac{k_i}{l_b} \end{bmatrix} \begin{bmatrix} \dot{x}_a \\ \dot{x}_b \\ \dot{y}_a \\ \dot{y}_b \end{bmatrix}; \tag{12}$$

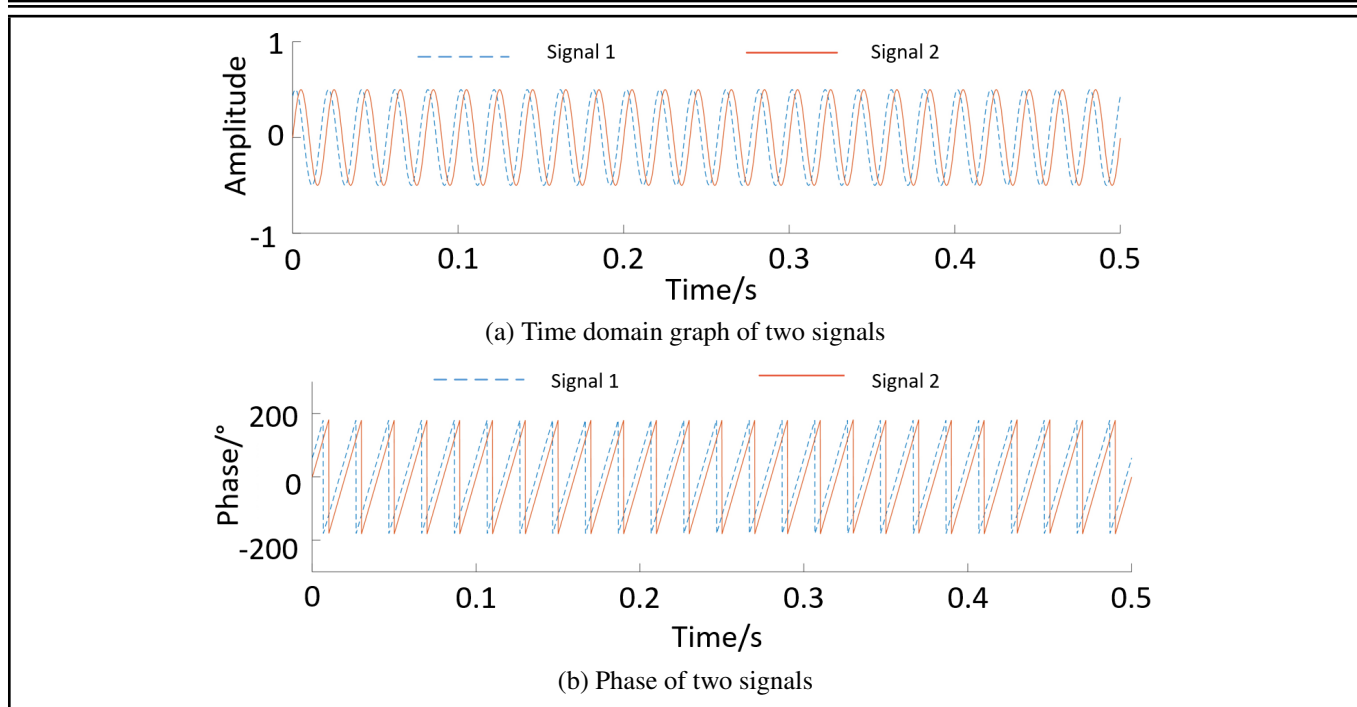


Figure 8. Phase difference solution of two sinusoidal signals.

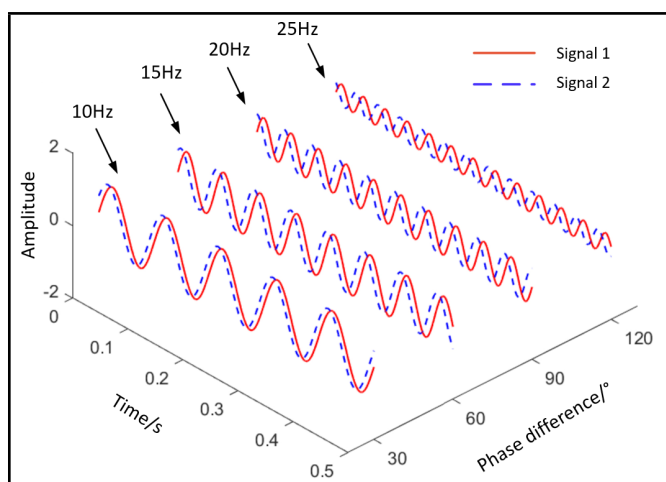


Figure 9. Phase difference solution of two sinusoidal signals with different frequencies.

where  $k_i$  was the current stiffness coefficient,  $k_x$  was the displacement stiffness coefficient,  $l_a$  was the distance from the  $a$ -end magnetic bearing to the rotor centroid,  $l_b$  was the distance from the  $b$ -end magnetic bearing to the rotor centroid,  $l$  was the distance between the two ends of the bearing,  $m$  was the rotor mass,  $J$  was the moment of inertia about the  $x$  and  $y$  axes, and  $J_z$  was the moment of inertia about the  $z$  axis. The specific parameters of the magnetic bearing rotor model used in this paper are shown in Table 2.

Table 2. Magnetic bearing rotor related parameters.

Parameter	Value	Unit
Distance from $a$ -end magnetic bearing to rotor centroid $l_a$	70.17	mm
Distance from $b$ -end magnetic bearing to rotor centroid $l_b$	53.63	mm
Distance between the two ends of the bearing $l$	123.8	mm
Rotor mass $m$	5.8	kg
Inertia about $x$ and $y$ axes $J$	$4.2e^{-2}$	$kgm^2$
Inertia about the $z$ axis $J_z$	$2.8e^{-3}$	$kgm^2$
Current stiffness coefficient $k_i$	142.1	N/A
Displacement stiffness coefficient $k_x$	472589.0	N/m

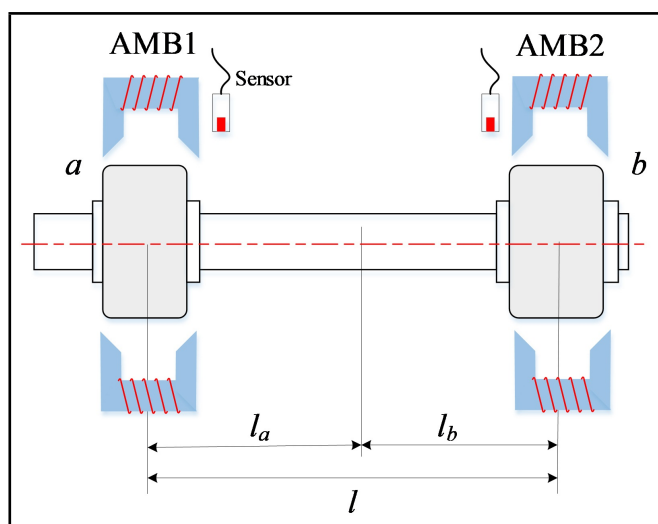


Figure 10. Schematic diagram of the magnetic bearing rotor.

Based on the above dynamic model and the magnetic bearing rotor parameter, the simulation model of the magnetic bearing rotor system was built. The schematic diagram of magnetic bearing rotor system is shown in Fig. 11. It mainly included controller, power amplifier, displacement sensor, magnetic bearing, rotor and other structures. The ANF was used to process displacement signals or control current signals, obtaining basic information such as frequency and phase to achieve real-time monitoring of the system.

Based on the simulation model of the magnetic bearing rotor, the rotation speed of 30 Hz was simulated. The rotor displacement signal was collected, and the frequency and phase of each of the two orthogonal displacement signals are obtained. The analysis results are shown in Fig. 12.

It can be seen from Fig. 12(b) that the solution frequency basically stabilizes at 30 Hz after 0.2 s. As can be seen from Fig. 12(d), after 0.2 s, the phase difference solution results coincide with the 90° reference line. The results verify the fea-

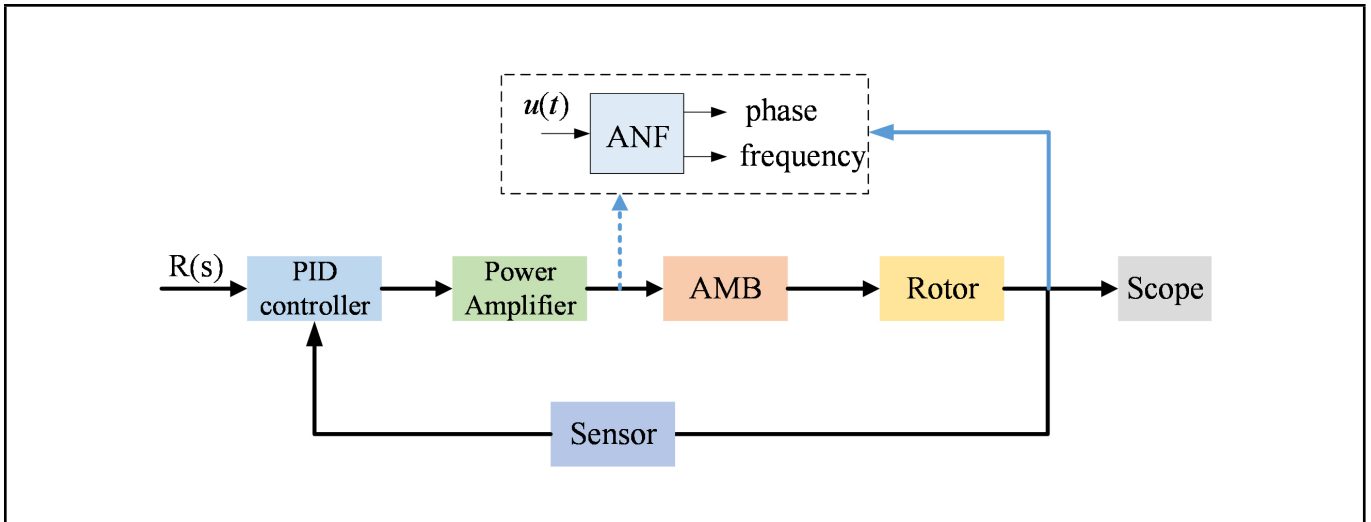


Figure 11. Schematic diagram of magnetic bearing rotor system.

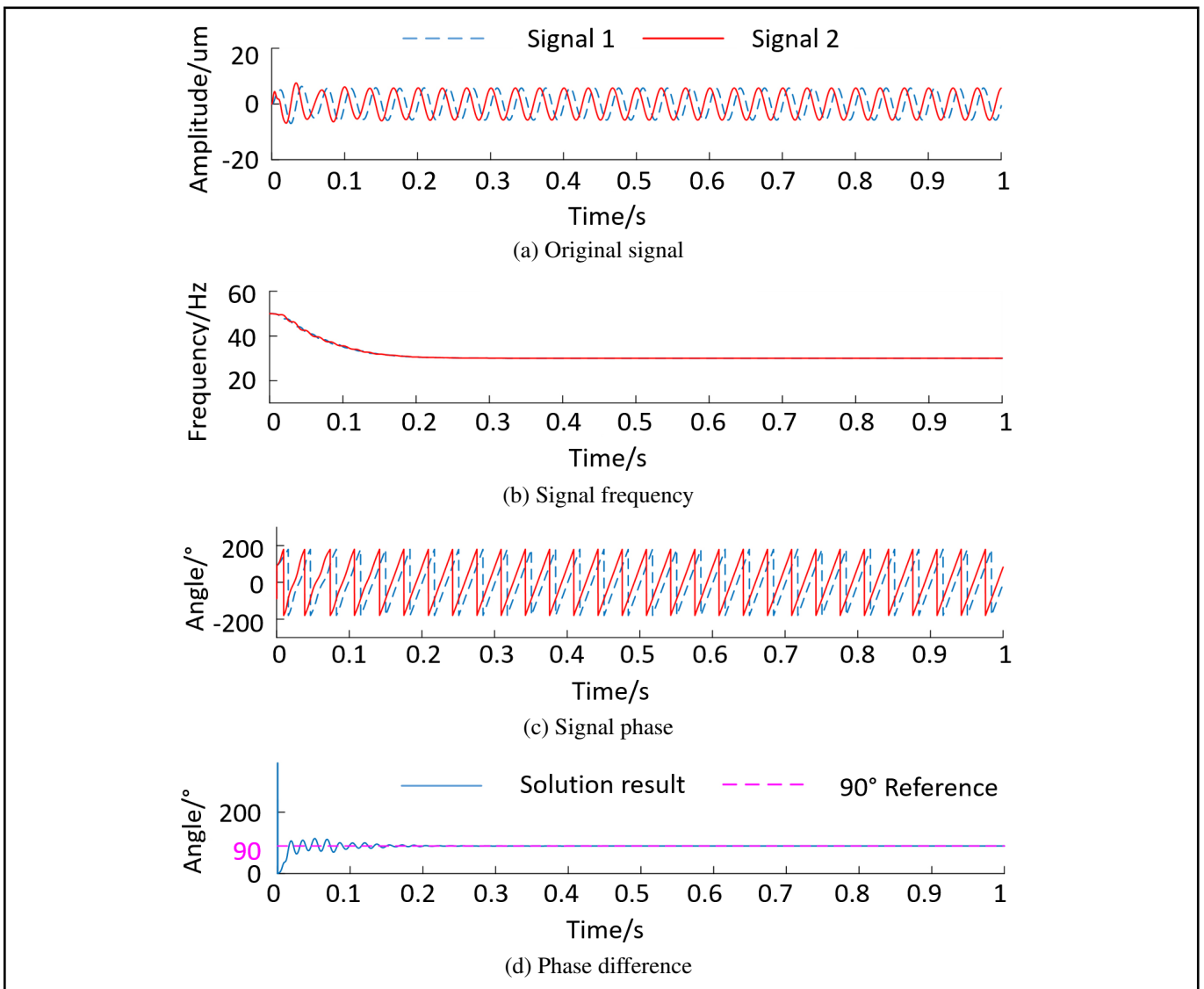


Figure 12. Results of simulation signal tracking and phase solution for magnetic bearing rotor.

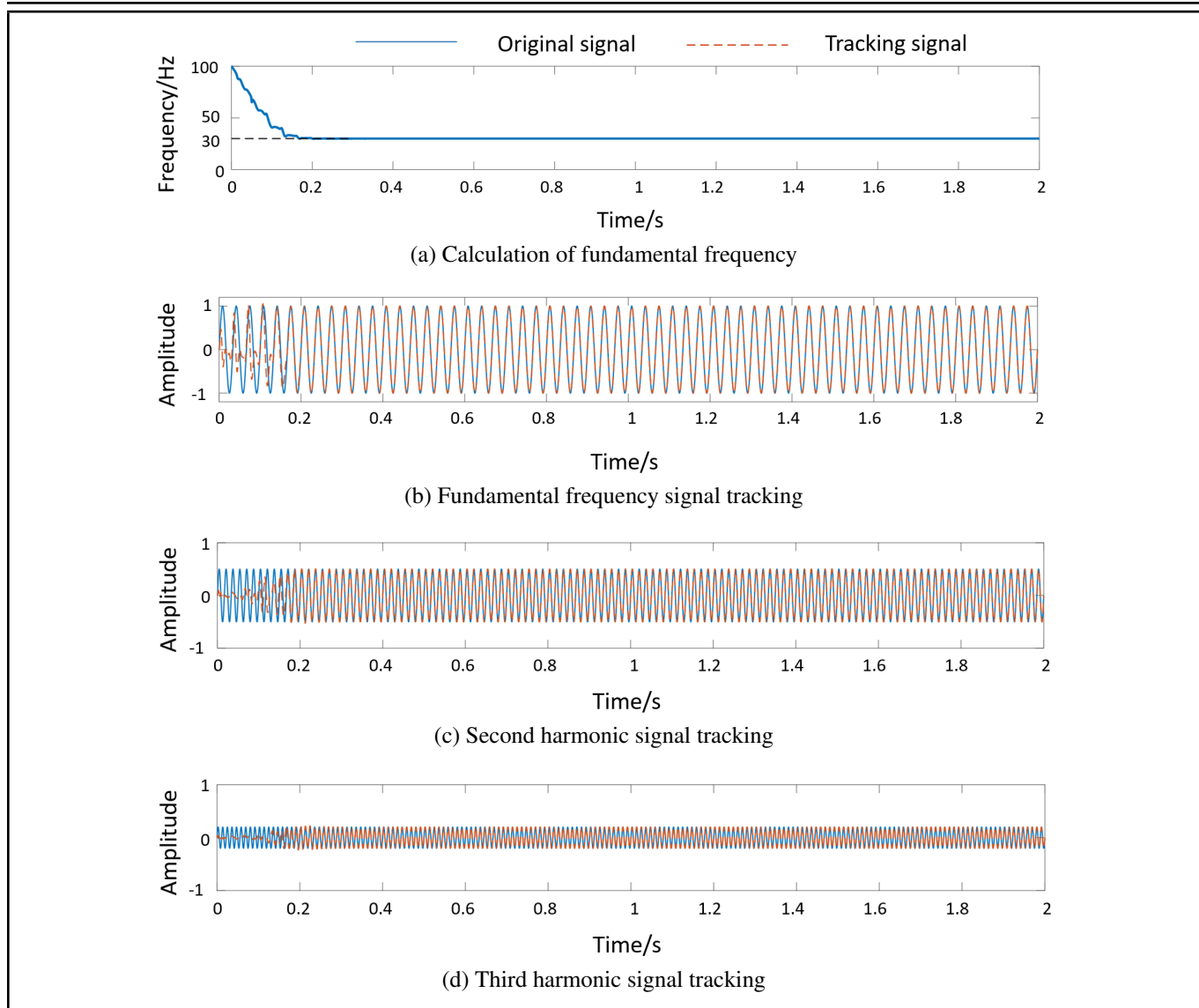


Figure 13. Frequency tracking results for signals with harmonic components.

sibility of the method for solving the displacement signal frequency and phase of rotating machinery.

#### 4.4. Tracking of Multi-Harmonic Signal

To verify the tracking effect of ANF on multi-harmonic signals, the tracking verification of the signals was carried out based on the ANF connected in parallel in Fig. 2.

Take the input signal as follows:

$$u'(t) = \sin(30 * 2\pi t) + 0.5 * \sin(60 * 2\pi t) + 0.2 * \sin(90 * 2\pi t). \quad (13)$$

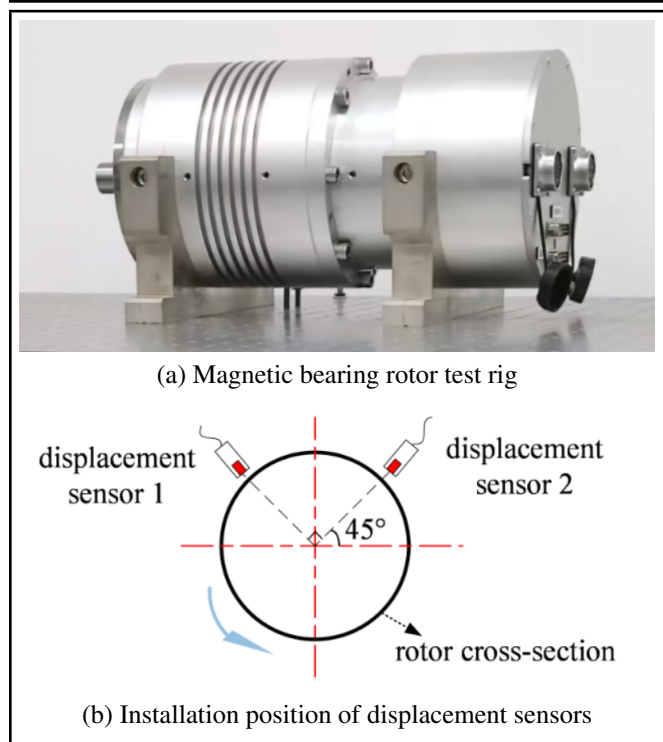
The fundamental frequency was 30 Hz, the amplitude is 1, the amplitude of the second harmonic is 0.5, and the amplitude of the third harmonic is 0.2. As shown in Fig. 13, it is the frequency solution result and the tracking result of each frequency signal. It can be seen from the figure that after 0.2 s, stable tracking of the fundamental frequency signal and the harmonic frequency signal can be basically achieved, as well as accurate solution of the fundamental frequency.

## 5. EXPERIMENTAL RESEARCH

As shown in Fig. 14(a), two displacement sensors were arranged at both ends of the rotor. Figure 14(b) is a schematic diagram of the displacement sensors arrangement. The experimental signals were collected on the magnetic bearing rotor test rig. There was an imbalance on the magnetic suspension rotor, which generated centrifugal force on the rotor and generates vibration when the rotor rotated and worked. The displacement signal collected by the sensor was a sinusoidal signal.

Due to the orthogonal arrangement of displacement sensors 1 and 2. Theoretically, the displacement signal at sensor 2 was  $90^\circ$  ahead of the displacement signal at sensor 1.

The rotor speed was stabilized at 70 Hz, and the sensor was used for signal acquisition. The displacement signal was analyzed based on ANF, and the analysis result is shown in Fig. 15. Figure 15(a) shows the original signal collected by the displacement sensors and the tracking signal of the ANF. The original signal contains sinusoidal signals corresponding to the relevant frequencies and noises. Figure 15(b) shows the signal frequency identified by the ANF. It can be seen from the figure that after 0.3 s, it is basically approaching 70 Hz. Fig-



**Figure 14.** The test rig and the installation position of displacement sensors.

Figure 15(c) shows the phase of the two signals. Figure 15(d) shows a phase difference between the two signals. Due to the existence of harmonics and noise, there are some fluctuations in the phase difference signal, but it is basically stable at around  $90^\circ$ . The average value of the phase difference signal after 0.5 s is  $90.9^\circ$ , which is consistent with the theoretical value of  $90^\circ$ . This slight deviation may be caused by various factors such as mechanical assembly or signal acquisition.

## 6. CONCLUSION

Aiming at the problem of solving the frequency and phase of rotating machinery sinusoidal signal, the research on the frequency and phase solution method based on ANF is carried out. The main conclusions are as follows.

1. The ANF can accurately solve the frequency and phase of the rotating machinery sinusoidal signal, providing a new idea for the solution of the phase and frequency.
2. In ANF system, the parameters  $\gamma$  and  $\xi$  have influence on the tracking speed and tracking accuracy of the signal. The parameters can be adjusted appropriately according to the needs of signal solution.
3. The identification method based on ANF can achieve zero error for the simulated signal. There is a deviation between the solution result of the experimental signal and the theoretical value, but the deviation is not caused by the calculation method. This deviation may be due to various factors such as the angle at which the sensor is installed and the other mechanical assembly.

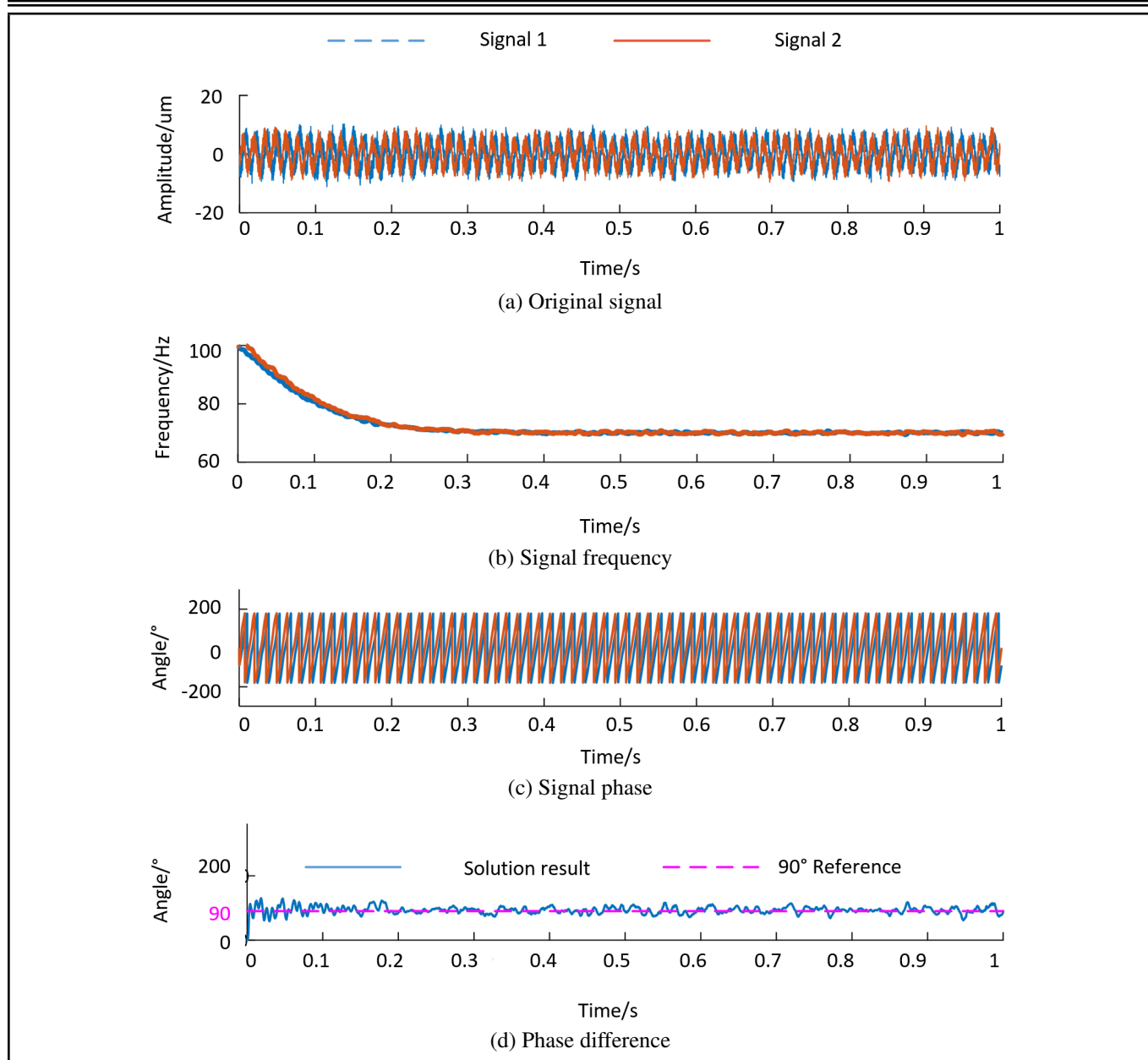
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**Figure 15.** Experimental signal analysis results.

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